

## **High-fructose Corn Syrup (HFCS) - Market Share Analysis, Industry Trends & Statistics, Growth Forecasts (2025 - 2030)**

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### **Report description:**

High-fructose Corn Syrup (HFCS) Market Analysis

The high fructose corn syrup market size reached USD 9.55 billion in 2025 and is forecast to climb to USD 10.67 billion by 2030, registering a 3.45% CAGR. Robust demand from processed food manufacturers, steady beverage reformulations, and resilient pharmaceutical off-take keep the high fructose corn syrup market on a moderate growth path despite escalating clean-label pressures. Favorable corn pricing in the United States and Argentina cushions input costs, while sugar price volatility in Brazil and Mexico widens the sweetener's cost advantage. The Asia Pacific's expanding middle class continues to adopt packaged foods at a rapid pace, raising liquid sweetener usage, even as North American brands adjust their recipes to balance health concerns with manufacturing efficiency. Pharmaceutical formulators now account for the fastest incremental demand as HFCS gains acceptance as a stable, palatable excipient in oral dosage forms.

Global High-fructose Corn Syrup (HFCS) Market Trends and Insights

Rising Demand for Processed Foods

Urbanization and shifting lifestyles are propelling a surge in global processed food consumption, especially in emerging economies where a burgeoning middle class is increasingly turning to packaged foods. High Fructose Corn Syrup (HFCS) is becoming a staple in processed foods, prized for its moisture retention, longer shelf life, and cost advantages over traditional sugars. Meanwhile, the pharmaceutical industry is tapping into HFCS, using it as an excipient in drug formulations. Its roles in tablet coatings and oral

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delivery systems are now gaining traction with regulators. In China, challenges in domestic sugar production are paving the way for a heightened demand for HFCS, especially as the market for processed foods expands. Furthermore, food processors adopting HFCS are not only ensuring consistent product quality but are also better equipped to navigate fluctuations in input costs.

#### Competitive Cost Advantage over Conventional Sugar

HFCS holds a consistent cost advantage over traditional sugar, particularly during periods of supply shortages and price volatility. Mexico's recent situation highlights this trend: drought conditions drove sugar prices higher, leading to record HFCS consumption. The USDA predicts corn prices will reach USD 4.35 for the 2025/26 period, slightly below the 16-year average of USD 4.59, strengthening the economic viability of HFCS production. Sugar market disruptions, such as Brazil's projected 8.5% production decline to 645 million metric tons in 2024/25 due to unfavorable weather, increase pricing pressures, further boosting HFCS competitiveness, according to the United States Department of Agriculture. Trade policies also play a significant role; sugar import quotas and tariffs in key markets create artificial price floors, favoring corn-based alternatives. Industrial users are increasingly adopting multi-year HFCS contracts to secure cost savings. For example, Ingredion has successfully renegotiated contracts, enabling margin recovery despite rising input costs. Furthermore, currency fluctuations in major sugar-producing regions add pricing volatility, often benefiting domestically produced HFCS in stable economies.

#### Increasing Demand for Low/Zero-Calorie Sweeteners

As health consciousness rises, consumers are increasingly adopting low and zero-calorie sweeteners. Allulose, in particular, has gained significant traction following its 2019 GRAS approval by the FDA and subsequent regulatory acceptance in China. This trend is intensifying competition for traditional caloric sweeteners like HFCS. Additionally, the European Food Safety Authority's ongoing evaluation of allulose, with positive preliminary findings, poses a threat to HFCS, especially in premium food and beverage sectors where health-focused products command higher prices. In developed markets, the adoption of stevia and monk fruit extracts is accelerating, driven by improved taste profiles and regulatory approvals that enable their use in food categories previously dominated by HFCS. Companies such as Ingredion and Tate & Lyle are heavily investing in alternative sweetener production. Tate & Lyle, in particular, has announced new partnerships aimed at developing bio-converted stevia. Beverage manufacturers are increasingly introducing zero-calorie versions of traditional products, leading to a decline in per capita HFCS consumption in mature markets, despite overall beverage volume growth. Regulatory support for sugar reduction initiatives, including potential taxes on high-calorie sweeteners, is further driving the shift toward alternative sweetening solutions.

Other drivers and restraints analyzed in the detailed report include:

Beverage formulators' preference for liquid-stable HFCS-55 / Technological Advancements in production and processing / Strict Government Regulations /

For complete list of drivers and restraints, kindly check the Table Of Contents.

#### Segment Analysis

In 2024, HFCS-55 dominates the market with a 51.23% share, primarily used in carbonated soft drinks and fruit beverages. Its 55% fructose content offers superior sweetness intensity and flavor enhancement compared to crystalline sugar. The liquid form eliminates dissolution challenges, ensuring smooth blending in large-scale beverage production. This advantage makes it the preferred choice for major bottlers, even amid rising health concerns. Meanwhile, HFCS-42 is witnessing notable growth, with a projected 3.90% CAGR through 2030. Its growth is driven by its application in baked goods, dairy products, and processed foods, where its lower fructose content provides balanced sweetness without overpowering flavors.

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HFCS-90 and higher variants cater to specialized applications requiring concentrated fructose content. These are primarily utilized by pharmaceutical and nutraceutical manufacturers for drug delivery systems and specialized food applications due to their high-purity composition. Advances in enzymatic processing are enhancing conversion efficiency across all product types. For example, immobilized glucose isomerase systems are reducing Co2+ dependency while maintaining 96.38% activity after multiple reaction cycles. Production economics favor HFCS-55 due to its efficient conversion rates and established infrastructure. In contrast, the rising demand for HFCS-42 reflects food manufacturers' focus on cost optimization and formulation flexibility. The FDA, under 21 CFR 184.1866, specifies HFCS standards and usage guidelines, ensuring consistency across variants and supporting market growth through regulatory clarity.

The High Fructose Corn Syrup Report is Segmented by Product Type (HFCS-42, HFCS-55, HFCS-90 & Above), Application (Food & Beverages, Pharmaceuticals, Animal Feed), and Geography (North America, Europe, Asia-Pacific, South America, Middle East and Africa). The Market Forecasts are Provided in Terms of Value (USD).

## Geography Analysis

North America holds the largest market share at 37.67% in 2024, supported by established corn processing infrastructure and beverage industry concentration, though growth moderates as health consciousness and regulatory scrutiny intensify across mature markets. Asia Pacific emerges as the fastest-growing region at 5.11% CAGR through 2030, led by China's increasing HFCS consumption as domestic sugar production challenges and processed food market expansion create substitution opportunities. Mexico's HFCS consumption reached 1.599 million metric tons in 2024, the highest since 2011/12, demonstrating how supply disruptions in traditional sweetener markets accelerate HFCS adoption.

European markets face regulatory headwinds under EFSA oversight and consumer preference for natural alternatives, limiting HFCS penetration to specialized industrial applications where functional benefits justify regulatory complexity. South American markets, particularly Brazil, present growth opportunities as corn availability increases and food processing sector expansion creates demand for cost-effective sweetening solutions, with the Brazilian food processing sector generating USD 209 billion in 2022.

Middle East and Africa regions benefit from joint ventures like the Cargill-Arasco partnership in Saudi Arabia, which aims to triple production capacity to meet growing GCC demand Cargill. Regional growth patterns reflect the interplay between corn availability, sugar market dynamics, regulatory environments, and industrial food processing development, with emerging markets offering the strongest expansion potential despite infrastructure challenges.

## List of Companies Covered in this Report:

Cargill Inc. / Archer Daniels Midland Co. / Ingredion Inc. / Tate & Lyle PLC / Global Sweeteners Holdings / AGRANA AG / COFCO Rongshi Bio-Tech / Roquette Freres / Showa Sangyo Co. Ltd / Kerry Group plc / Hungrana Kft. / Baolingbao Biology Co. Ltd / Japan Corn Starch Co. Ltd / Daesang Corp. / Luzhou Bio-Chem Tech / Tereos S.A. / Sweetener Supply Corp. / National Company for Maize Products (NCMP) / Wilmar International Ltd / Egypt Starch & Glucose Company /

## Additional Benefits:

<ul> The market estimate (ME) sheet in Excel format /  
3 months of analyst support / </ul>

## Table of Contents:

1 INTRODUCTION

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1.1 Study Assumptions & Market Definition

1.2 Scope of the Study

2 RESEARCH METHODOLOGY

3 EXECUTIVE SUMMARY

4 MARKET LANDSCAPE

4.1 Market Overview

4.2 Market Drivers

4.2.1 Rising Demand for Processed Foods

4.2.2 Competitive Cost Advantage over conventional sugar

4.2.3 Beverage formulators' preference for liquid?stable HFCS-55

4.2.4 Production and Processing Efficiency:

4.2.5 Technological Advancements in production and processing

4.2.6 Stable Supply of Raw Materia

4.3 Market Restraints

4.3.1 Increasing Demand for Low/Zero-Calorie Sweeteners

4.3.2 Strict Government Regulations

4.3.3 Clean-label shift toward sucrose & "no-HFCS" claims

4.3.4 Introduction of New Natural Sweeteners

4.4 Supply Chain Analysis

4.5 Regulatory Outlook

4.6 Porter's Five Forces

4.6.1 Threat of New Entrants

4.6.2 Bargaining Power of Buyers/Consumers

4.6.3 Bargaining Power of Suppliers

4.6.4 Threat of Substitute Products

4.6.5 Intensity of Competitive Rivalry

5 MARKET SIZE AND GROWTH FORECAST

5.1 By Product Type

5.1.1 HFCS-42

5.1.2 HFCS-55

5.1.3 HFCS-90 & above

5.2 By Application

5.2.1 Food & Beverages

5.2.1.1 Bakery

5.2.1.2 Confectionery

5.2.1.3 Dairy & Desserts

5.2.1.4 Beverages

5.2.1.5 Other F&B Applications

5.2.2 Pharmaceuticals

5.2.3 Animal Feed

5.3 By Geography

5.3.1 North America

5.3.1.1 United States

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- 5.3.1.2 Canada
- 5.3.1.3 Mexico
- 5.3.1.4 Rest of North America
- 5.3.2 Europe
  - 5.3.2.1 Germany
  - 5.3.2.2 United Kingdom
  - 5.3.2.3 Italy
  - 5.3.2.4 France
  - 5.3.2.5 Spain
  - 5.3.2.6 Netherlands
  - 5.3.2.7 Rest of Europe
- 5.3.3 Asia-Pacific
  - 5.3.3.1 China
  - 5.3.3.2 India
  - 5.3.3.3 Japan
  - 5.3.3.4 Australia
  - 5.3.3.5 Indonesia
  - 5.3.3.6 South Korea
  - 5.3.3.7 Rest of Asia-Pacific
- 5.3.4 South America
  - 5.3.4.1 Brazil
  - 5.3.4.2 Argentina
  - 5.3.4.3 Rest of South America
- 5.3.5 Middle East and Africa
  - 5.3.5.1 South Africa
  - 5.3.5.2 Saudi Arabia
  - 5.3.5.3 United Arab Emirates
  - 5.3.5.4 Rest of Middle East and Africa

## 6 COMPETITIVE LANDSCAPE

- 6.1 Market Concentration
- 6.2 Strategic Moves
- 6.3 Market Ranking Analysis
- 6.4 Company Profiles (includes Global-level Overview, Market-level Overview, Core Segments, Financials (if available), Strategic Information, Market Rank/Share, Products & Services, Recent Developments)
  - 6.4.1 Cargill Inc.
  - 6.4.2 Archer Daniels Midland Co.
  - 6.4.3 Ingredion Inc.
  - 6.4.4 Tate & Lyle PLC
  - 6.4.5 Global Sweeteners Holdings
  - 6.4.6 AGRANA AG
  - 6.4.7 COFCO Rongshi Bio-Tech
  - 6.4.8 Roquette Freres
  - 6.4.9 Showa Sangyo Co. Ltd
  - 6.4.10 Kerry Group plc
  - 6.4.11 Hungrana Kft.
  - 6.4.12 Baolingbao Biology Co. Ltd

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- 6.4.13 Japan Corn Starch Co. Ltd
- 6.4.14 Daesang Corp.
- 6.4.15 Luzhou Bio-Chem Tech
- 6.4.16 Tereos S.A.
- 6.4.17 Sweetener Supply Corp.
- 6.4.18 National Company for Maize Products (NCMP)
- 6.4.19 Wilmar International Ltd
- 6.4.20 Egypt Starch & Glucose Company

## 7 MARKET OPPORTUNITIES AND FUTURE OUTLOOK

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