

**India Phenol Market By Derivatives (Bisphenol A, Phenolic Resin, Caprolactam, Alkyl Phenyls, Others), By End-User (Chemical, Construction, Automotive, Electronic Communication, Metallurgy, Other), By Region, Competition, Forecast and Opportunities, 2020-2030F**

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**Report description:**

India Phenol Market achieved a total market volume of 58.94 thousand Metric Tonnes in 2024 and is expected to reach 70.70 thousand Metric Tonnes by 2030 with a CAGR of 3.25% during the forecast period. The demand surge is primarily driven by the growth in phenol formaldehyde (PF) resin manufacture, which has consistently recorded double-digit growth rates in recent years. The manufacturing of agrochemicals, alkyl phenols, and its applications in the pharmaceutical industry are significant contributors to phenol demand in the domestic market. Despite the increasing demand, there have been no capacity additions for phenol in recent years, with major manufacturers such as Hindustan Organic Chemicals Limited, Arihant Solvents and Chemicals, and SI Group India Pvt Ltd currently operating in the market. However, Deepak Phenolics Limited's initiative to establish an integrated Phenol-Cumene plant is expected to reduce dependency on imports and improve foreign exchange reserves. The Asia-Pacific region is a key driver of this demand, compensating for slower growth in the American and European markets. Countries like China, India, Japan, South Korea, and Taiwan are witnessing heightened usage of phenol derivatives in electronic goods and automotive production, with China leading as the largest and fastest-growing market for phenol derivatives, a trend anticipated to continue until 2026.

Whereas global phenol consumption is expected to grow by a moderate CAGR over the forecasted periods. This is attributed to the declining usage of optical media for polycarbonate and the slowdown in the economies of BRIC nations (Brazil, Russia, India, and China). The India Phenol Market is experiencing robust growth, driven by diverse industrial applications and increasing demand from various sectors. Phenol, a versatile chemical compound, finds extensive usage in the production of key derivatives such as bisphenol-A, phenolic resins, and caprolactam, which are integral to industries like automotive, construction, electronics, and healthcare. The automotive sector, in particular, utilizes phenol-derived products in manufacturing lightweight and

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high-performance components, contributing to fuel efficiency and sustainability goals. In the Indian phenol market, prices experienced an upward trend from approximately 1014 USD/MT in January 2024 to around 1055 USD/MT by March 2024. This resulted in a 4% increase in the Indian phenol market, supported by corresponding growth in consumption. Stable demands from downstream industries such as construction and chemicals further bolstered this positive growth in the regional phenol market. The phenolic resins are widely employed in the construction industry for manufacturing adhesives, coatings, and insulation materials due to their excellent heat and chemical resistance properties. The healthcare sector relies on phenol for producing disinfectants, antiseptics, and pharmaceuticals. The growing emphasis on infrastructure development, coupled with rising investments in healthcare and manufacturing sectors, is propelling the demand for phenol in India. Favorable government initiatives promoting industrial growth and innovation are further catalyzing market expansion. As a result, the India Phenol Market is poised for continuous growth in the foreseeable future.

#### Key Market Drivers

##### Industrial Applications

Phenol holds significant importance in various industrial applications, making it a vital component of the India Phenol Market. In the automotive sector, phenol-derived products play a crucial role in manufacturing lightweight and high-performance components. These components contribute to improving fuel efficiency, reducing emissions, and enhancing overall vehicle performance, aligning with India's focus on sustainable transportation solutions. Foreign Direct Investment (FDI) in the Indian automotive sector from April 2000 to March 2024 amounted to USD 36.26 billion. The automotive parts industry permits 100% FDI under the automatic route. India is expected to become the largest electric vehicle (EV) market by 2030, presenting an investment opportunity exceeding USD 200 billion over the next 8-10 years.

Phenol serves as a key raw material in the production of a range of plastics and resins, including phenolic resins, epoxy resins, and polycarbonates. These materials are extensively utilized across various industries due to their valuable attributes such as heat resistance, chemical stability, and mechanical strength. One of the earliest synthetic resins, Bakelite, which is derived from phenol and formaldehyde, is used in products such as electrical insulators, kitchenware, and automotive components. The increasing demand for robust and heat-resistant materials in the electronics and automotive sectors drives the need for phenolic resins. Phenol is also essential in manufacturing epoxy resins, which are utilized in coatings, adhesives, and composite materials. As the aerospace and automotive industries seek advanced composites with lightweight and high-strength characteristics, the demand for epoxy resins and consequently phenol rises. Additionally, phenolic foam, produced from phenolic resins, is used as thermal insulation in building and HVAC systems due to its superior insulation properties and low flammability. Novolac resins, which are resistant to high temperatures and chemicals, are used in applications such as circuit boards and high-performance coatings. Resole resins, known for their rapid curing and high mechanical strength, are commonly employed in adhesives, laminates, and coatings.

The electronics industry relies on phenolic materials for manufacturing printed circuit boards (PCBs), where they provide excellent insulation and heat resistance properties. As India emerges as a hub for electronics manufacturing, driven by initiatives such as "Make in India" and increasing consumer demand for electronic devices, the demand for phenol in this sector is poised to grow substantially. The diverse industrial applications of phenol underscore its importance in driving innovation and growth across various sectors of the Indian economy.

##### Increasing Demand for Derivatives

The India Phenol Market is witnessing a surge in demand for its derivatives, driving growth and expansion within the industry. Phenol serves as a crucial raw material in the production of various derivatives, including bisphenol-A (BPA), phenolic resins, and caprolactam, among others. Bisphenol-A, a primary derivative of phenol, is extensively utilized in the production of polycarbonate plastics and epoxy resins, which find applications in sectors such as automotive, electronics, packaging, and construction. With India's burgeoning manufacturing sector and increasing consumption of plastic products, the demand for BPA is on the rise, contributing significantly to the overall demand for phenol.

The phenolic resins, another essential derivative of phenol, are widely employed in the manufacturing of adhesives, coatings, laminates, and molded products in industries such as construction, automotive, and consumer goods. The robust growth in infrastructure development, rapid urbanization, and increasing industrial activities in India are driving the demand for phenolic resins, further propelling the growth of the phenol market in the country.

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Caprolactam, derived from phenol, is a key raw material in the production of nylon-6, a versatile polymer used in various applications, including textiles, automotive parts, and industrial components. The growing demand for nylon-6 in India's textile and automotive sectors is fueling the demand for caprolactam, thereby boosting the demand for phenol derivatives in the market. The increasing demand for phenol derivatives underscores the vital role played by phenol in supporting diverse industries and driving economic growth in India.

#### Infrastructure Development

Infrastructure development significantly boosts the demand for phenol in the Indian market. Phenol and its derivatives are integral to the construction industry, contributing to nationwide infrastructure projects. Phenolic resins, a key product derived from phenol, are widely used in making adhesives, coatings, insulation materials, and laminates. These materials are essential for various construction applications due to their high strength, durability, and fire resistance, making them ideal for use in residential, commercial, and industrial buildings, as well as infrastructure projects like roads, bridges, and airports.

The National Infrastructure Pipeline (NIP) of India has allocated USD 1.4 trillion for infrastructure investments, with 24% designated for renewable energy, 18% for roads and highways, 17% for urban infrastructure, and 12% for railways. Phenol-based products are crucial for producing construction chemicals, such as sealants, waterproofing agents, and concrete additives, which enhance the performance and longevity of infrastructure.

With India's rapid urbanization and significant investments in infrastructure, along with ambitious initiatives like the "Smart Cities Mission" and "Housing for All," there is expected to be a substantial increase in demand for phenol-based construction materials. According to Invest India, By 2030, an estimated 600 million people will reside in urban areas, creating a need for an additional 25 million mid-range and affordable housing units. The focus on sustainable and green building practices is further driving the adoption of eco-friendly phenol-based products. Phenol's versatility and reliability make it a critical enabler of infrastructure development in India, supporting economic growth and urban transformation. As infrastructure investments continue, the demand for phenol and its derivatives is anticipated to grow, driving further expansion in the phenol market.

#### Key Market Challenges

##### Lack of Skilled Workforce

The growth of the India Phenol market faces a significant obstacle due to the scarcity of skilled labor. Phenol, a crucial chemical utilized across industries like plastics, pharmaceuticals, and cosmetics, demands specialized expertise for safe handling and production, given its hazardous nature. India encounters difficulties in recruiting a proficient workforce capable of efficiently managing phenol manufacturing operations. The intricate chemical processes involved, coupled with strict safety measures and environmental regulations, necessitate trained personnel to avoid production setbacks, safety hazards, and escalated operational expenses. To overcome this challenge, the India Phenol market must invest in workforce training and development initiatives. Collaborations with educational institutions and industry experts are crucial for nurturing a skilled workforce. Such endeavors are vital for ensuring safe, productive, and sustainable phenol manufacturing practices, thereby fostering market expansion and meeting the diverse needs of industrial applications.

##### Increasing Competition from Foreign Players

The India Phenol market encounters a significant hurdle in the form of rising competition from foreign counterparts. Phenol serves as a vital chemical in various sectors like pharmaceuticals, plastics, and chemicals. Foreign manufacturers and suppliers pose a challenge by offering phenol products at competitive rates, often leveraging lower production costs and abundant access to raw materials. This intensified competition impacts market dynamics, pricing strategies, and the ability of local players to retain a competitive edge. Indian phenol producers face the dual challenge of balancing cost-efficiency with quality standards and environmental concerns. To combat this, the India Phenol market should highlight the benefits of domestic production, such as stringent quality control and reliability. The investment in refining production processes and effective cost management becomes imperative. Collaboration with industry peers, research institutions, and governmental bodies can fortify the competitiveness and sustainable growth of the Indian Phenol market amidst escalating foreign competition.

#### Key Market Trends

##### Growing Demand for Bio-based Phenol

The India Phenol market is witnessing a significant trend towards the increasing demand for bio-based phenol. Traditionally sourced from petrochemicals, phenol now sees a shift towards bio-based production methods, driven by environmental concerns

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and sustainability efforts. Bio-based phenol is derived from renewable sources like lignin or through biomass conversion processes, offering a greener alternative to conventional petrochemical sources. This shift aligns with India's commitment to sustainable manufacturing practices, aiming to reduce reliance on fossil fuels and lower carbon emissions. The adoption of bio-based phenol caters to eco-conscious industries and consumers, finding applications in resin, plastic, and adhesive production. This trend reflects the India Phenol market's adaptability to evolving environmental standards and consumer preferences, contributing to the nation's sustainability objectives while meeting diverse industry demands.

#### Increasing Investments in the Research and Development

Increasing investments in the research and development of new phenol-based products are a key trend driving the growth of the India Phenol market. Phenol, a versatile chemical compound used in various industries, including pharmaceuticals, plastics, and chemicals, is experiencing a surge in innovation and product development. This trend is fueled by investments in research and development, which aim to explore novel applications and formulations of phenol for various industrial and consumer needs. Researchers and manufacturers are continuously seeking ways to harness the potential of phenol in creating new, value-added products. These innovations include the development of advanced resins, specialty chemicals, and pharmaceutical ingredients that offer superior performance and properties. Phenol's versatility as a building block for various chemical products makes it an asset in the creation of these innovative solutions. The trend aligns with India's commitment to technological advancements and product diversification, promoting economic growth and market competitiveness. As the R&D efforts in phenol-based products expand, the India Phenol market is poised for continued growth, supporting the nation's drive for innovation and the evolution of chemical industries toward more advanced and specialized applications.

#### Segmental Insights

##### Derivatives Insights

Based on the Derivatives, the Bisphenol A emerged as the dominant segment in the Indian market for Phenol in 2024. This is due to its widespread applications across industries like plastics, automotive, and electronics. BPA is a key component in the production of polycarbonate plastics and epoxy resins, which are extensively used in various consumer and industrial applications. The growing demand for these materials, driven by urbanization, infrastructure development, and technological advancements, has propelled the dominance of the BPA segment. Its versatility, cost-effectiveness, and favorable properties make BPA a preferred choice for manufacturers, further consolidating its position in the market.

##### End-User Insights

Based on End User, the Chemical emerged as the dominant segment in the Indian market for Phenol in 2024. This is due to its pivotal role in ensuring safe and potable water supplies across the country. The dominance of the chemical segment can be attributed to the wide-ranging uses of Phenol in the chemical industry. Phenol is a key component in the production of various chemicals, including phenolic resins, caprolactam, and Bisphenol A, all of which have significant applications in industries such as plastics, adhesives, and textiles. Its reliability, consistency, and high purity make it an indispensable ingredient in these chemical processes.

The growth of the chemical sector in India, which includes the production of various chemicals using Phenol as a precursor, has driven the demand for this crucial compound. This aligns with the nation's industrial expansion and the emphasis on the quality and performance of chemical products. The chemical industry's focus on eco-friendly and sustainable production processes has made Phenol a pivotal component in the development of environmentally friendly materials, further reinforcing the dominance of the chemical segment.

##### Regional Insights

Based on region, West India emerged as the dominant region in the Indian market for Phenol in 2024. This is due to its strategic location, robust infrastructure, and proximity to key manufacturing hubs. The region's well-developed port facilities and transportation networks facilitate efficient import and distribution of phenol raw materials and finished products. West India houses several major chemical and pharmaceutical manufacturing clusters, providing a conducive environment for phenol production and consumption. The presence of skilled labor, supportive government policies, and established industrial ecosystems further bolstered West India's position as the primary hub for phenol manufacturing and trade in the country.

#### Key Market Players

☐Hindustan Organic Chemicals Ltd

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□□Shiv Shakti India Pvt. Ltd.  
□□Aarti Industries Ltd.  
□□ARIHANT SOLVENTS AND CHEMICALS  
□□Central Drug House (P) Ltd  
□□NS Chemicals Pvt Ltd.  
□□Shubham Chemicals and Solvents Limited  
□□Vizag Chemical International  
□□Deepak Phenolics Limited  
□□Haldia Petrochemicals Ltd.

#### Report Scope:

In this report, the India Phenol Market has been segmented into the following categories, in addition to the industry trends which have also been detailed below:

#### □ India Phenol Market, By Derivatives:

- o Bisphenol A
- o Phenolic Resin
- o Caprolactam
- o Alkyl Phenyls
- o Others

#### □ India Phenol Market, By End User:

- o Chemical
- o Construction
- o Automotive
- o Electronic Communication
- o Metallurgy
- o Other

#### □ India Phenol Market, By Region:

- o West India
- o North India
- o South India
- o East India

#### Competitive Landscape

Company Profiles: Detailed analysis of the major companies presents in the India Phenol Market.

#### Available Customizations:

India Phenol Market report with the given market data, TechSci Research offers customizations according to a company's specific needs. The following customization options are available for the report:

#### Company Information

□□Detailed analysis and profiling of additional market players (up to five).

### Table of Contents:

1. Product Overview
  - 1.1. Market Definition
  - 1.2. Scope of the Market
    - 1.2.1. Markets Covered
    - 1.2.2. Years Considered for Study
    - 1.2.3. Key Market Segmentations
2. Research Methodology

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- 2.1. Objective of the Study
- 2.2. Baseline Methodology
- 2.3. Key Industry Partners
- 2.4. Major Association and Secondary Sources
- 2.5. Forecasting Methodology
- 2.6. Data Triangulation & Validation
- 2.7. Assumptions and Limitations
- 3. Executive Summary
  - 3.1. Overview of the Market
  - 3.2. Overview of Key Market Segmentations
  - 3.3. Overview of Key Market Players
  - 3.4. Overview of Key Regions/Countries
  - 3.5. Overview of Market Drivers, Challenges, and Trends
- 4. Impact of COVID-19 on India Phenol Market
- 5. India Phenol Market Outlook
  - 5.1. Market Size & Forecast
    - 5.1.1. By Value & Volume
  - 5.2. Market Share & Forecast
    - 5.2.1. By Derivatives (Bisphenol A, Phenolic Resin, Caprolactam, Alkyl Phenyls, Others)
    - 5.2.2. By End-User (Chemical, Construction, Automotive, Electronic Communication, Metallurgy, Other)
    - 5.2.3. By Region (North, South, East, West)
    - 5.2.4. By Company (2024)
  - 5.3. Product Market Map
- 6. North India Phenol Market Outlook
  - 6.1. Market Size & Forecast
    - 6.1.1. By Value & Volume
  - 6.2. Market Share & Forecast
    - 6.2.1. By Derivatives
    - 6.2.2. By End User
- 7. South India Phenol Market Outlook
  - 7.1. Market Size & Forecast
    - 7.1.1. By Value & Volume
  - 7.2. Market Share & Forecast
    - 7.2.1. By Derivatives
    - 7.2.2. By End User
- 8. East India Phenol Market Outlook
  - 8.1. Market Size & Forecast
    - 8.1.1. By Value & Volume
  - 8.2. Market Share & Forecast
    - 8.2.1. By Derivatives
    - 8.2.2. By End User
- 9. West India Phenol Market Outlook
  - 9.1. Market Size & Forecast
    - 9.1.1. By Value & Volume
  - 9.2. Market Share & Forecast
    - 9.2.1. By Derivatives
    - 9.2.2. By End User

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- 10. Market Dynamics
  - 10.1. Drivers
  - 10.2. Challenges
- 11. Market Trends & Developments
  - 11.1. Merger & Acquisition
  - 11.2. Product Development
  - 11.3. Recent Developments
- 12. Porters Five Forces Analysis
  - 12.1. Competition in the Industry
  - 12.2. Potential of New Entrants
  - 12.3. Power of Suppliers
  - 12.4. Power of Customers
  - 12.5. Threat of Substitute Products
- 13. Pricing Analysis
- 14. Policy & Regulatory Framework
- 15. India Economic Profile
- 16. Competitive Landscape
  - 16.1. Hindustan Organic Chemicals Ltd
    - 16.1.1. Business Overview
    - 16.1.2. Company Snapshot
    - 16.1.3. Products & Services
    - 16.1.4. Financials (As Reported)
    - 16.1.5. Recent Developments
    - 16.1.6. SWOT Analysis
  - 16.2. Shiv Shakti India Pvt. Ltd.
  - 16.3. Aarti Industries Ltd.
  - 16.4. Arihant Solvents and Chemicals
  - 16.5. Central Drug House (P) Ltd
  - 16.6. NS Chemicals Pvt Ltd.
  - 16.7. Shubham Chemicals and Solvents Limited
  - 16.8. Vizag Chemical International
  - 16.9. Deepak Phenolics Limited
  - 16.10. Haldia Petrochemicals Ltd.
- 17. Strategic Recommendations
- 18. About us and Disclaimer

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